## N-Series Electronic Pressure Switches



## IDEAL FOR PRESSURE ALARM, SHUTDOWN, CONTROL ON -

- Machine tools
- Injection molding machines
- Presses
- Pumps
- Hydraulic systems
- Turbines and compressors
- Pipelines
- Most process applications
- All high-cycle applications

Ashcroft ${ }^{\circledR}$ N-Series electronic pressure switches have proven reliable in the toughest industrial applications. The pressure sensor is a standard Ashcroft K-Series thin film transducer. The signal developed in the transducer is processed on a conformal coated printed circuit board to produce an output to a high quality electromechanical relay, which is rated for $10,000,000$ cycles at rated load! The result is a long lasting pressure switch that will outlast mechanical switches in high cycle applications such as metal stamping presses, plastic injection molding machines, and other machine tool and special equipment. N -Series also features narrow, adjust-able deadbands that can be adjusted to less that $0.5 \%$ of range, solving many pipeline and elevated tank applications that are out of the reach of mechanical products.
The indicating model is ideally suited for applications where both a pressure indicator and a switch output for alarm, shutdown, control or interlock are needed. Sludge and slurry applications in wastewater and pulp and paper mills often require costly diaphragm seals to isolate instruments from the clogging effects of the process. You can save money by installing N -Series with indication on a single seal. You can even set the switch set and reset points on a test bench without pressure on the system, using the indicator and status lights. Look for these additional features.

PERFORMANCE SPECIFICATIONS
Ashcroft Model: N-Series
Accuracy Class (F.S.): $\quad 1.0 \%$
Nonlinearity
Terminal Point* $\quad \pm 0.7 \%$
B.F.S.L. $\pm 0.4 \%$
Hysteresis $\pm 0.2 \%$

Nonrepeatability $\quad \pm 0.07 \%$
Interchangeability $\pm 1.0 \%$
*Includes hysteresis
Stability: $\pm 0.5 \%$ F.S./year non-cumulative
Durability: $10^{8}$ cycles $20 / 80 \%$ F.S. with negligible performance change
Response time: Less than 5 m sec
ENVIRONMENTAL CHARACTERISTICS
Temperature Limits:

| Storage | $-65 /+250^{\circ} \mathrm{F}$ |
| :--- | :--- |
| Operating | $-20 /+180^{\circ} \mathrm{F}$ |
| Compensated | $-20 /+160^{\circ} \mathrm{F}$ |

Thermal Coefficients ( $70^{\circ} \mathrm{Fref}$.):

| Accuracy | Zero and Span |
| :---: | :---: |
| $1.0 \%$ | $\pm 0.040 \%$ F.S. ${ }^{\circ} \mathrm{F}$ |

## ELECTRICAL SPECIFICATIONS

Output Signal:
Supply Voltage:
4-20mA (2 wire) $\quad 36 \mathrm{Vdc}$ unregulated
Reverse polarity protected.
Zero Offset: $\pm 1.0 \%$ F.S.

Load Limitations 4-20mA Output
Loop Resistance ( $\Omega$ )

$\mathrm{V}_{\text {min }}=12 \mathrm{~V}+\left[.022 \mathrm{~A}^{*}(\mathrm{R} L)\right]$ *includes a $10 \%$ safety factor $R_{L}=R_{s}+R_{w}$
$\mathrm{R}_{\mathrm{L}}=$ Loop Resistance (ohms)
Rs = Sense Resistance (ohms) Rw = Wire Resistance (ohms)

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N-SERIES PRESSURE SWITCH MODEL NUMBER:
To specify the exact switch desired select entries from appropriate tables as shown in example below.


## 1 - FUNCTION

NPA - Single setpoint, adjustable deadband
NPI - Single setpoint, adjustable deadband, process
and setpoint indication

## 2 - ENCLOSURE

| N4 - Watertight NEMA 3, 4, 4X, 13 and IP66 <br> N7 - Explosion proof NEMA 3, 4, 4X, 13, 7, 9 and IP66 - Not available with Model NPI (display) |  |  |
| :---: | :---: | :---: |
| 3 - OUTPUT |  |  |
| D | SPDT Relay | 10A, 250 Vac 10A, 30 Vdc |
| I | SPDT Relay and Current Output | 10A, 250 Vac 10A, 30 Vdc and $4-20 \mathrm{~mA}$ |


| 4 - POWER REQUIREMENT |  |
| :---: | :---: |
| Code |  |
| L | $110 \mathrm{Vac}, 50 / 60 \mathrm{~Hz}$ |
| C | 24 Vdc |
| V | $250 \mathrm{Vac}, 50 / 60 \mathrm{~Hz}$ |


| 5 - PRESSURE PORT |  |
| :---: | :---: |
| Code | Description |
| S01 | 1/8 NPT Male |
| S02 | $1 / 4$ NPT Male |
| S03 | 1/8 NPT Female |
| S04 | $1 / 4$ NPT Female |
| S05 | $7 / 16-20$ SAE- $1 / 4$ SAE |
| S06 | $1 / 2$ NPT Male 1 1/4 \& NPT Female |
| S07 | 1/4 AMINCO - Female |

NOTE: TEMPERATURE SPECIFICATIONS ( $70^{\circ} \mathrm{F}$ ref.)
$-20^{\circ} \mathrm{F}$ to $160^{\circ} \mathrm{F}$
Setpoint shift of up to $2 \%$ of range
per $50^{\circ} \mathrm{F}$ change can be expected

## DIMENSION DRAWINGS

NEMA 4 (N4)


NEMA 7 (N7)


