

FEATURES

- · Single setpoint, fixed deadband
- · Single setpoint, adjustable deadband
- Dual setpoint





Ashcroft® is a supplier of highly reliable switches and controls for industrial and process applications. We stress total value to the customer. We begin with rock-solid designs, matching the most appropriate technology with the safety and reliability requirements of the applications. Materials of construction are specified to the exacting standards of Ashcroft®, and product is built to last in the toughest applications. Our modern, responsive manufacturing facility in Connecticut is supported by an extensive network of stocking distributors and factory sales offices located in virtually every part of the world. Special application assistance is always only a telephone call away.

Ashcroft® pressure and temperature switches are designed for the tough applications where conventional designs often don't measure up. A rugged 316 SS or epoxy-coated aluminum enclosure gives uncompromising protection.

Materials of construction have been selected for long life. A wide variety of precision switch elements, including hermetically sealed contacts for added reliability and safety are available to meet every application requirement. The actuators we use have been proven in more than 40 years of service in the world's plants and mills. Multiple features such as dual setpoints and adjustable deadbands are offered. Special designs are available for fire safety, limit control and other stringent requirements. Ease of use is stressed to improve reliability of the installation.

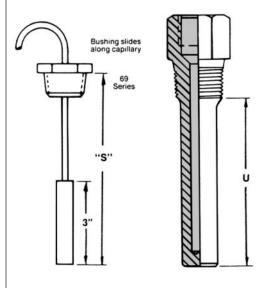
G- and L-Series switches are currently being used successfully in pulp and paper mills, refineries, chemical and petrochemical plants, pharmaceutical plants, dairies, breweries, water and sewage treatment plants, steel mills, and other tough environments. Typical applications are on compressors, pumps, paint spraying equipment, boilers and burners, turbines, reverse osmosis systems, filters and presses.

Thermowells

Thermowells must be used on any application where the stem of the temperature switch may be exposed to pressure, corrosive fluids or high velocity. Additionally, the use of a thermowell permits instrument interchange or calibration check without disturbing or closing down the process.

Ashcroft temperature switches have bulb diameters to match $\frac{3}{8}$ nominal bore thermowells. The bulbs have a sensitive portion length of $2\frac{1}{4}$ which can be used with $2\frac{1}{2}$ "U" dimensioned thermowells or longer. For maximum accuracy, a thermowell "U" dimension should be selected to permit complete immersion of the sensitive portion plus 1" when measuring the temperature of liquids; an extra 3" should be allowed when measuring the temperature of gases.

Thermowell bushings should be used with remote mount temperature switches. We recommend the standard 3" bulb and code 69 Series bushings for use with any thermo-well "U" dimension. A split rubber grommet allows easy installation and "S" dimension adjustment.





Temperature Switches

G- and L-Series temperature switches feature a SAMA Class II vapor pressure thermal system. This system provides quick, accurate response to process temperature changes with negligible ambient temperature effects. This is inherent in the design due to the precise relation-ship between temperature and

pressure according to the vapor pressure laws. A wide selection of sensing bulb and armored capillary lengths are available. The vapor pressure system design features small bulb sizes, making installation easy and cost-effective.

All models feature ±1 percent of span set-

point repeatability with very high over-temperature ratings.

These standard designs perform well in applications where shock and vibration could be a problem and should be used with Ashcroft thermowells for bulb protection and ease of installation and maintenance.

						Approx	imate Dead	lband ⁽²⁾			
Naminal	Janua (1)	Max.	LTA-GTA(3)		LTS-0	GTS ⁽⁴⁾			LTD-(GTD ⁽⁴⁾	
Nominal I	tange(")	Temp.				Sı	witch Eleme	nt			
°F	°C	°F [*]	J, H	G	J, H	K, F	Р	GG	JJ, HH	KK, FF	PP
-40 to 60	-40 to16	400	18-90	4.0-10	9.0-18	1.5-3	2-5	4-10	9.0-18	1.5-3	2-5
0 to 100	-20 to 40	400	30-90	5.0-15	10-30	1.5-5	3-7	5-15	10-30	1.5-4.5	3-7
75 to 205	20 to 95	400	34-120	6.0-18	10-34	3-5.5	3-8	6-18	10-34	3-5.5	3-8
150 to 260	65 to125	400	25-100	3-13	9.0-25	1.5-4	3-7	3-13	9.0-25	1.5-4	3-7
235 to 375	110 to 190	500	35-130	6-19	10-35	2-5.5	3-8	6-17	10-35	2-5.5	3-8
350 to 525(5)	175 to 275	700	40-165	5-27	15-40	3-7	3.5-11	5-27	15-40	3-7	3.5-1
500 to 750(5)(6)	260 to 400	900	50-200	20-36	36-60	5-10	6-21	20-36	36-60	5-10	6-2

NOTES:

- Switches may generally be set between 15% and 100% of nominal range on increasing or decreasing temperature. Consult factory for applications where setpoints must be lower.
- 2. All deadbands are given in °F.

- 3. Deadbands for LTA and GTA are adjustable between the values shown.
- Deadbands for LTS, GTS, LTD and GTDmodels are fixed within the range of values shown. Manufacturing and parts variances result in variation from one unit to another.
- 5. Not available with 23/4"stem
- 6. Available with remote mount thermal system only.

Switches calibrated at 70°F ambient reference.



Pressure & Differential Pressure Switches

G- and L-Series pressure, differential pressure and vacuum switches use two different actuators depending on setpoint requirements. For setpoints between 2 and 3000 psi, the simple, rugged diaphragm- sealed piston actuator is used. This design features high reliability and a choice of actuator seal materials for virtually every application. An optional welded design is also available for setpoints

up to 1000 psi for maximum reliability. This design is available in 316 SS or Monel. Differential pressure models use a unique dual-diaphragm- sealed piston design that features very high static operating pressures and small size.

For setpoints between 4.5 and 150 inches of H_2O , a large diaphragm is used for increased sensitivity in both pressure and differential pressure designs with good choice of

materials of construction.

All standard models feature ±1 percent of range setpoint repeatability and a minimum of 400 percent of range proof pressures.

These standard designs perform well in applications where shock and vibration could be a problem and may be used with Ashcroft® diaphragm seals in extreme services such as slurries or abrasive process fluids.

PRESSURE/	PRESSURE/VACUUM SWITCHES											
		Overp	ressure	Approximate Deadband (Buna-N Diaphragm)(2)								
		Rat	ings	LPA-GPA(3)		LPS-	GPS ⁽⁴⁾			LPD-(GPD ⁽⁴⁾	
Nomi	inal Range ⁽¹⁾	Proof psi	Minimum				S	witch Eleme	nt			
NUIII	iliai naliye ^w	F1001 µ31	Burst psi	J, H	G	J, H	K, F	P	GG	JJ, HH	KK,FF	PP
Vacuum												
-30" Hg	-760mm Hg	250	400	6-24	2.5-4	4-6	1-2	1-2.5	3-5.5	4-6.5	1-2	1-2.5
Compound												
-30" Hg/	-760mm Hg/	250	400	6-24	2.5-4	4-6	1-2	1-2.5	3-5.5	4-6.5	1-2	1-2.5
15 psi	1.0 kg/cm ²			3-12	1-2.5	1-3.5	0.5-1.5	0.5-2	1.5-3.5	1.5-4	1-2	1-2
Pressure												
30″ H₂O	750mm H ₂ 0	20	35	4.0-27	1.5-3.5	2.0-4.0	0.5-1.0	0.7-2.0	2.1-4.9	2.8-5.6	0.7-1.4	0.7-2.8
60″ H₂O	1500mm H ₂ 0	20	35	5.0-54	1.5-4.	2.5-5.0	0.5-1.4	1.0-2.5	3-5.6	3.5-7.0	0.7-2.0	2-3.5
100″ H₂O	2500mm H ₂ 0	20	35	8.5-90	2.0-5.5	4.0-8.5	1.0-2.0	1.4-3.0	4-7.7	5.6-11.7	1.4-2.8	2-4.2
150″ H₂O	3750mm H ₂ 0	20	35	18-135	5.0-11	10-18	1.5-3.0	2.0-6.0	7.0-16	14-25.1	2.1-4.2	5-9.2
15 psi	1 kg/cm ²	500	1500	2.5-13	1.0-1.5	1.0-2.5	0.5-1.0	0.75-1.5	1.4-2.1	1.4-3.5	.7-1.4	1-1.4
30 psi	2 kg/cm ²	500	1500	3.0-27	1.0-2.8	1.0-3.2	.75-1.5	1-1.8	1.4-5	3-6	1-2.1	1.4-2.5
60 psi	4 kg/cm ²	500	1500	5.0-54	2.0-4.0	2.0-4.5	1.0-2.0	1.0-2.5	3-7	4-8	1.4-2.8	1.4-3.5
100 psi	7 kg/cm ²	1000	3000	10-90	3-6	5.0-10	1.0-2.5	1.4-3.2	7-12	7.0-14	1.4-3.5	3-7
200 psi	14 kg/cm ²	1000	3000	18-180	7-14	10-18	1.0-4.0	5.0-8.0	10-23	14-25	1.4-5.6	7.0-11.2
400 psi	28 kg/cm ²	2400	3000	45-360	16-30	16-45	4.0-8.0	5.0-15	22-42	22-63	5.6-11.2	7.0-21
600 psi	42 kg/cm ²	2400	3000	75-540	16-50	20-75	5.0-15	6.0-25	22-70	28-105	7.0-21	8.0-35
1000 psi	70 kg/cm ²	12,000(7)	14,000	160-900	75-130	50-160	7.0-30	10-85	70-180	70-223	10-42	14-119
2000 psi	140 kg/cm ²	12,000	14,000	350-1800	150-200	150-350	20-50	25-110	209-279	209-488	28-70	35-154
3000 psi	210 kg/cm ²	12,000	14,000	400-2600	180-250	180-400	30-70	30-190	251-349	251-558	42-98	42-226

DIFFERENTI	DIFFERENTIAL PRESSURE SWITCHES ⁽⁶⁾											
		Overp	ressure	Approximate Deadband (Buna-N Diaphragm) ^(5,2)								
		Rat	ings	LPA-GPA(3)		LPS-0	GPS ⁽⁴⁾			LPD-0	PD ⁽⁴⁾	
Nom	inal Range ⁽¹⁾	Static psi	Minimum				S	witch Eleme	nt			
NUIII	iliai naliye."	P Static psi		J, H	G	J, H	K, F	P	GG	JJ, HH	KK,FF	PP
Differential I	Differential Pressure											
30″ H ₂ O	750mmH ₂ 0	5.4	21.6	4.0-27	1.5-3.5	2.0-4.0	0.5-1.0	0.7-2.0	2.1-4.9	2.8-5.6	0.7-1.4	0.7-2.8
60" H ₂ 0	1500mmH₂0	5.4	21.6	5.0-54	1.5-4.0	2.5-5.0	0.5-1.4	1.0-2.5	2.5-6	3.5-7.0	0.7-2.0	2-3.5
100" H ₂ 0	2500mmH ₂ 0	5.4	21.6	8.5-90	4.0-5.5	4.0-8.5	1.0-2.0	1.4-3.0	5.6-7.7	5.6-11.9	1.4-2.8	2-4.2
150″ H₂O	3750mmH ₂ 0	5.4	21.6	18-135	5.0-11	10-18	1.5-3.0	2.0-6.0	7.0-15.4	14-25.2	2.1-4.2	2.8-8.4
30 psid	2 kg/cm ²	500	2000	3.0-27	1.0-2.5	1.0-3.0	1.0-1.5	1.0-1.8	2-5	3-6	1-2.1	1.4-2.4
60 psid	4 kg/cm ²	500	2000	5-54	2-4	2-4.5	1-2	1-2.5	3-7	4-8	1.4-2.8	1.4-3.5
200 psid	14 kg/cm ²	1000	4000	18-180	10-15	10-18	1.0-4.0	5.0-8.0	14-23	14-30	1.4-5.6	7.0-11.2
400 psid	28 kg/cm ²	1000	8000	45-360	16-30	16-45	4.0-8.0	5.0-15	22-42	22-63	5.6-11	7.0-21

NOTES:

Approximate deadbands for optional diaphragms:
Viton: Multiply Buna N value by 1.4
Teflon: Multiply Buna N value by 1.2
Stainless Steel: Multiply Buna N value by 1.7
Monel: Multiply Buna N value by 1.7

 Deadbands for LPS, LPD, LDS, LDD, and GPS, GPD, GDS, GDD models are fixed within the range of values shown.

Switches may generally be set between 15% and 100% of nominal range on increasing or decreasing pressure. Consult factory for applications where setpoints must be lower.

All deadbands are give The nominal range column. Deadbands shown are for switches with Buna N diaphragm.

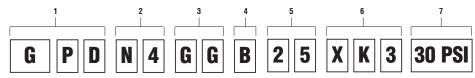
^{3.} Deadbands for LPA, LDA, GPA, and GDA are adjustable between the values shown for all diaphragm materials.

^{5.} Deadbands given are for zero static working pressure.

Psid models cannot be used in vacuum applications.
 Proof pressure for stainless steel diaphragms is 4000 psi.



G- and L-SERIES PRESSURE SWITCH AND DIFFERENTIAL PRESSURE SWITCH ORDERING INFORMATION



1 - FUNCTION

GPS/LPS - Pressure control, single setpoint, fixed deadband.

GPA/LPA - Pressure control, single setpoint, adjustable deadband.

GPD/LPD - Pressure control, two independently adjustable setpoints, fixed deadband.

GDS/LDS - Differential pressure control, single setpoint, fixed deadband.

GDA/LDA - Differential pressure control, single setpoint, adjustable deadband.

GDD/LDD - Differential pressure control, two independently adjustable setpoints, fixed deadband.

2 – ENCLOSURE

N4 - NEMA 4, 4X L-Series: Epoxy Coated, Die Cast Aluminum, IP66 G-Series: 316 SS IP65

3 – SWITCH ELEMENTS FOR GPA/LPA, GDA/LDA CONTROLS								
Code	Description/Maximum Electrical Ratings Code UL/CSA listed							
Н	General purpose	10A,125/250 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc						
J	Hermetically sealed switch, general purpose	11A, 125/250 Vac 5A, 30 Vdc						

SWITCH ELEMENTS FOR FOR GPD/LPD, GPS/LPS, LDD/GDD & LDS/GDS CONTROLS

Code		Switch elements UL/CSA listed				
Single	Dual	Switch elements	UL/GSA IISTEG			
K ⁽⁴⁾	KK	Narrow deadband	15A, 125/250 Vac			
F ⁽⁴⁾	FF	Sealed environment proof	15A, 125/250 Vac			
G ⁽⁵⁾	GG	General purpose	15A, 125/250/480 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc			
P ⁽³⁾	PP	Hermetically sealed switch, narrow deadband	5A, 125/250 Vac			
J	JJ	Hermetically sealed switch, general purpose	11A,125/250 Vac 5A, 30 Vdc			
W	WW	Ammonia service	15A, 125/250 Vac			
С	CC	Heavy duty ac	22A, 125/250 Vac			
S ⁽¹⁸⁾		Heavy duty dc	10A, 125 Vac or dc 1/8 HP, 125 Vac or dc			
Υ	YY	High temp. 300°F	15A, 125/250 Vac			
U ⁽¹⁷⁾	UU ⁽¹⁷⁾	Manual reset trip on increasing	15A, 125/250 Vac			
E ⁽¹⁷⁾	EE ⁽¹⁷⁾	Manual reset trip on decreasing	15A, 125/250 Vac			
L	LL	Hermetically sealed switch, gold contacts	5A, 125/250 Vac			
М	MM	Low level, gold	1A, 125/250 Vac			

4 – ACTUATOR SEAL ⁽¹⁾									
	Process	Process Range							
Code & Material	Temp.(2) Limits °F	Vac ~H₂O	0-600 psi	1000 psi	2000- 3000 psi				
B-Buna-N	0 to 150	•	•	•	•				
V-Viton	20 to 300	•	•	•					
T-Teflon	0 to 150	•	•	•	•				
S-St.St(13)	0 to 300		•	•					
P-Monel(13)	0 to 300		•						

5 – PRESS	5 - PRESSURE CONNECTION(1)						
Order Code							
25	1/4 NPT Female						
	Standard on Pressure						
	and D/P						
06	1/4 NPT Female and						
	1/2 NPT Male Combination						
	Pressure Only						
07	½ NPT Female						

6 – G-, L-SERIES PRESSURE SWITCH OPTIONS

7 – NOMINAL RANGE	
See page 3	

NUTES.

- 1. These items are wetted by process fluid.
- Ambient operating temperature limits –20 to 150°F, all styles. Setpoint shift of ±1% of range per 50°F temperature change is normal. Switches calibrated at 70°F reference.
- 3. Estimated dc rating, 2.5A, 28 Vdc (not UL listed).
- 4. Estimated dc rating, 4A, 28 Vdc (not UL listed).
- 5. Not UL listed at 480 Vac.
- 6. Standard on G Series "H₂O ranges
- 7. Supply static pressure for D/P switches.
- 8. Stainless steel diaphragm only.
- 9. Not available with Buna-N diaphragm.
- 10. Available with GPS/LPS and GDS/LDS models.
- 11. LDS, Buna N and Viton diaphragm only.
- 12. LPS, stainless steel diaphragm only.
- 13. All welded available on pressure models only.
- 14. Order switch and 15-320SX-02T CG seal.
- 15. Order switch and 20-320SX-02T CG seal.16. Not available for temperature ranges.
- 17. Available on L-Series only.
- 18. Not available with dual setpoints.

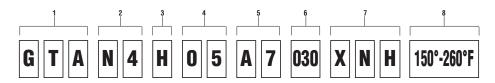
		Available Series		Droc	sure	Diffe	rentia ssure
Code	Description	G	L	psi	″H₂0	psid	"H ₂ (
XCH	Chained Cover			hoi	1120	psiu •	112
XFP	Fungus Proof	÷		i i	i i	Ť	•
	- v	÷		i i			
XFS ⁽⁷⁾	Factory-Adjusted Setpoints	•	•	·	•	•	•
XG5(11)	Gas/Oil UL Limit Control to 150 "H20 LDS only		•			•	
XG6 ⁽¹³⁾	Gas/Oil UL Limit Control to 600 psi LPS only		•				
XG8 ⁽¹²⁾	Steam Limit Control to 300 psi						
XG9 ⁽⁸⁾	Fire Safe Actuator High Operating Pressure for H2O Ranges:	•					
XHX	40 PSI Static (Pressure and D/P) 100 PSI Proof (Pressure) 160 PSI Proof (D/P)	•			•	•	
XJL	¾" to ½" Reducing Bushing	•		•	•	•	•
XK3	Terminal Blocks	•	•	•	•	•	•
XNH	Tagging Stainless Steel	•		•	•	•	
XPK	Pilot Lights		•	•	•	•	
XPM	3/4" Sealed Conduit Connection with 16" Lead Wires						
XTA ⁽⁶⁾	316SS Pressure Connection for "H2O Ranges						
XUD ⁽⁶⁾	316SS Pressure Connection for psid Ranges						
X2C(18)	DPDT with Single Setpoint Adjustment						
X6B ⁽⁹⁾	Cleaned for Oxygen Service	•	•			•	
XFM ⁽¹⁶⁾	FM Approval					•	
ХЗА	1½" Sanitary Seal with Glycerin Fill (14)	•					
	2" Sanitary Seal with Glycerin Fill (15)	•			•		
XHS	High Static Operating Pressure						

Additional options available, consult your Ashcroft® representative.





G- and L-SERIES TEMPERATURE SWITCHES ORDERING INFORMATION



1 - FUNCTION

GTS/LTS - Temperature Control, Single Setpoint, Fixed

GTA/LTA - Temperature Control, Single Setpoint, Adjustable Deadband

GTD/LTD - Temperature Control, Two Independently Adjustable Setpoints, Fixed Deadband

2 - ENCLOSURE

N4 - NEMA 4, 4X

L-Series: Epoxy Coated, Die Cast Aluminum, IP66 G-Series: 316 SS IP65

3 – SWITCH ELEMENTS FOR GTA/LTA CONTROLS								
Code		um Electrical Ratings A listed						
Н	General purpose	10A,125/250 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc						
J	Hermetically sealed switch, general purpose	11A, 125/250 Vac 5A, 30 Vdc						

SWITCH ELEMENTS FOR FOR GTD/LTD & GTS/LTS CONTROLS Switch elements III /CSA listed

		Switch elements UL/CSA listed					
Single	Dual	Switch elements	OL/OUR HOLEU				
K ⁽⁴⁾	KK	Narrow deadband	15A, 125/250 Vac				
F ⁽⁴⁾	FF	Sealed environment proof	15A, 125/250 Vac				
G ⁽⁵⁾	GG	General purpose	15A, 125/250/480 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc				
P ⁽³⁾	PP	Hermetically sealed switch, narrow deadband	5A, 125/250 Vac				
J	JJ	Hermetically sealed switch, general purpose	11A,125/250 Vac 5A, 30 Vdc				
W	WW	Ammonia service	15A, 125/250 Vac				
С	CC	Heavy duty ac	22A, 125/250 Vac				
S ⁽⁸⁾		Heavy duty dc	10A, 125 Vac or dc 1/8 HP, 125 Vac or dc				
Υ	YY	High temp. 300°F	15A, 125/250 Vac				
U ⁽⁷⁾	UU ⁽⁷⁾	Manual reset trip on increasing	15A, 125/250 Vac				
E ⁽⁷⁾	EE ⁽⁷⁾	Manual reset trip on decreasing	15A, 125/250 Vac				
L	LL	Hermetically sealed switch, gold contacts	5A, 125/250 Vac				
М	MM	Low level, gold contacts	1A, 125/250 Vac				

4 – LINE LENGTH ⁽⁴⁾								
DIRECT MOUNT								
Order Code	Line Length ft	Style						
00	Not Applicable	Rigid						
REMOTE MOUNT								
05 10 15 20 25	5 10 15 20 25	Capillary with Armor (Std.)						

5 – THERMAL SYSTEM SELECTION		
LINE MATERIAL		
Direct Mount		
Order Code	Description	
	No entry required for direct mount	
Remote Mount		
A7	SS Armor (Std.)	

6 – BULB LENGTH SELECTION (5)			
DIRECT MOUNT			
Order Code	"S" Dimension	Minimum Thermowell "U" Dimension	
027	23/4"	_	
040	4″	2½″	
060	6″	41/2"	
090	9″	7½″	
120	12″	10½″	
REMOTE MOUNT			
030	3″	2½″	

7 – G- & L-SERIES TEMP. SWITCH OPTIONS		
Code	Description	
XCH	Chained Cover	
XFP	Fungus Proof	
XFS	Factory Adjusted Setpoints	
XJL	¾" to ½" Reducing Bushing	
ХК3	Terminal Blocks	
XNH	Tagging Stainless Steel	
XPK	Pilot Lights, L-Series	
XPM	3/4" Sealed Conduit Connection with 16" Lead Wires	
X2C(6)	DPDT with Single Setpoint Adjustment	
XBX	69 Series Bushing for Thermowell Systems, ½ Male NPT	

8 - STANDARD TEMPERATURE RANGE

See page 2

NOTES:

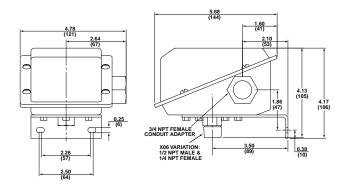
- 1. Estimated dc rating, 2.5A, 28 Vdc (not UL listed) 2. Estimated dc rating, 0.4A, 120 Vdc (not UL listed)
- 3. Not UL listed at 480 Vac
- 4. Additional line lengths available, call factory.
- 5. Additional bulb lengths available, call factory.
- 6. Available with LTS and GTS models only.
- 7. Available on L-Series only.
- 8. Not available with dual setpoints.



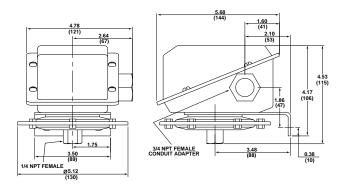


Dimensions - G-Series

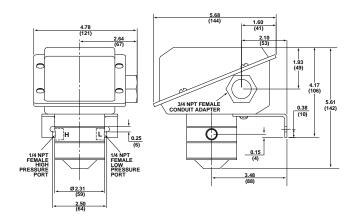
Pressure Switch - psi Ranges



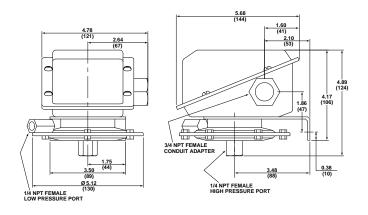
Pressure Switch – Inches Of Water Ranges



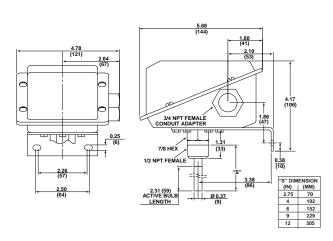
Differential Pressure Switch – psi Differential Ranges



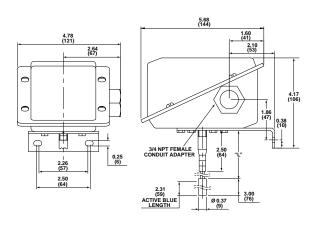
Differential Pressure Switch – Inches Of Water Ranges



Temperature Switch – Direct Mount



Temperature Switch – Remote Mount

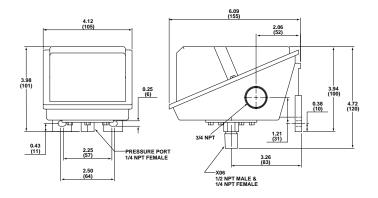




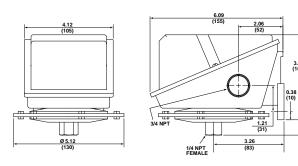


Dimensions - L-Series

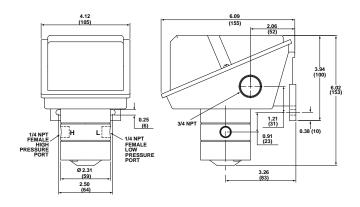
Pressure Switch - psi Ranges



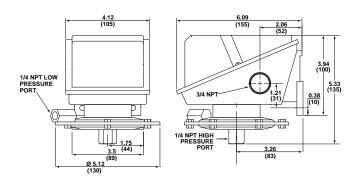
Pressure Switch – Inches Of Water Ranges



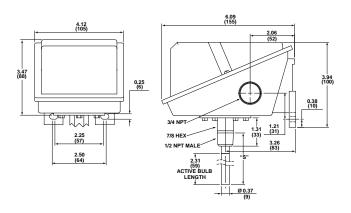
Differential Pressure Switch – psi Differential Ranges



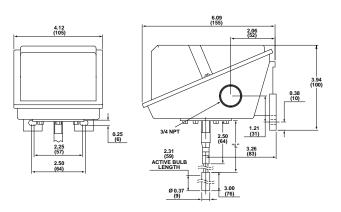
Differential Pressure Switch – Inches Of Water Ranges



Temperature Switch - Direct Mount



Temperature Switch – Remote Mount



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