

# UNIVERSAL THERMOCOUPLE CALIBRATOR MODEL 422

- **14 T/C TYPES PLUS MV BUILT-IN**  
J, K, T, E, R, S, B, N, G, C, D, P, L, U & mV
- **TEMPERATURE INPUT & OUTPUT**  
Reads directly in degrees
- **"QUIK-CHEK®" SWITCH**  
Select HI, LO & SET
- **45 OUTPUT MEMORIES**  
Three for each T/C type & mV
- **0.007% ACCURACY, °C or °F**  
Field selectable 0.1° or 1μV resolution

Conforms to ITS-90 Temperature Scale using the latest Thermocouple Tables published by NIST in Monograph 175. This affects Types J, T, E, K, R, S, B & N.



## GENERAL DESCRIPTION

### THERMOCOUPLE CALIBRATOR

SOURCE and READ T/C's over the entire industrial temperature range with ALTEK's Model 422 Thermocouple Calibrator. Use with transmitters, recorders, controllers, alarms, indicators, data acquisition and computer systems. Switch between 14 T/C types or millivolts.

High accuracy and stability is achieved through Altek's exclusive isothermal block. Make your connections directly with thermocouple wire or with miniature thermocouple connectors.

Field customize the Model 422 to lock-in 0.1° or 1° resolution, fixed °F or °C or front panel selectable °F/°C operation. A shrouded miniature thermocouple connector receptacle plus terminal screws allow for easy hookups. Built in protection guards the Model 422 against mis-connection to 120 Volts AC or DC, in any mode.

The Model 422 turns on to the T/C type last used. Other T/C types may be selected each time the unit is turned on. If you use less than 14 T/C types, you can create your own T/C List. By following a simple setup procedure you can deselect unwanted T/C types to customize T/C types available at turn on.

### "SOURCE" MODE SIMULATES A T/C SENSOR

Select resolution of 0.1° or 1° for the full listed range of all thermocouple types. Millivolts allows 1 microvolt resolution from -99.999 to 99.999mV. The ALTEK Model 422 simulates key temperatures for repetitive calibrations. "QUIK-CHEK" function stores THREE

output temperatures for each T/C type (45 total) for real convenience. Three memories are retained for each thermocouple type even when the power is off.

Turn the knob to check trip points, controller action or hysteresis. The fast response 422 sets quickly without overshoot but allows slow changes at your own rate.

### "READ" MODE MEASURES T/C'S DIRECTLY

The Model 422 display gives you fast, accurate temperature measurement with 0.1 and 1 degree or with 0.001 millivolt resolution. High resistance or open T/Cs and leads are detected and indicated on the LCD display. Two readings per second track fast moving temperatures.

"MAX" and "MIN" memories are continuously updated from turn-on or whenever the "RESET" pushbutton is pressed. The Model 422 gives you a handy tool to monitor temperatures for drift or control deviation. Just flip the "QUIK-CHEK" switch to display the MINimum and MAXimum temperature since reset.

### TURN ON SEQUENCE

Each time the Model 422 is turned on, the LCD will display all segments for 1 second. It then displays the currently selected thermocouple type or mV for approximately 3 seconds. If °C/°F operation has been selected the currently selected temperature scale of °C or °F will display.

# OPERATING INSTRUCTIONS

## GENERAL

### INITIAL SETUP

The Model 422 is internally configurable for ease of use. Simply remove the four corner screws, flip a few DIP switches and follow the simple instructions given below (a condensed guide is found within the calibrator housing). The choices are based on the type of instruments in your shop or plant. For instance if your plant has only type E and your instruments display to 1°C, set up the Model 422 to lock out T/C type selection, choose full time °C and display with 1° resolution.

### CONFIGURING TEMPERATURE SCALES

°F  
°C

The Model 422 may be internally set-up for full time use of °C, full time use of °F or selectable °C/°F operation. The selectable mode lets you choose °C or °F each time the unit is turned on (see Configuring Operating Modes below).

### LOCKING IN 1° RESOLUTION

1000°

100°

The Model 422 may be internally configured for 0.1° or 1° resolution. Select 1° resolution for less critical applications or 0.1° for increased resolution when necessary.

### CHANGING T/C TYPES

Up to 14 T/C types plus millivolts may be selected each time the Model 422 is turned on

To change T/C types:

- J K T E  
R S B N  
G C D P  
L U mV
- 1) Repeatedly press or press and hold the SCROLL pushbutton when switching the unit on or while a T/C type is displayed during the first three seconds after the unit is turned on.
  - 2) Continue to hold the SCROLL pushbutton. The LCD will scroll through the list of T/C types & mV.
  - 3) Release the SCROLL pushbutton when the desired T/C type is displayed.

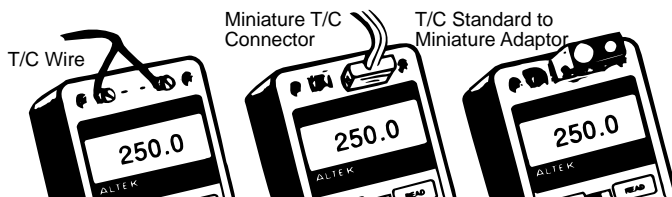
Changing the list of available T/C types:

You may create your own T/C list which can be changed at any time.

- J K T E  
R S B N  
G C D P  
L U mV
- 1) Turn the Model 422 off & remove the 4 corner screws.
  - 2) Set DIP Switch 2 up (see Configuring Operating Modes below).
  - 3) Turn the 422 on.
  - 4) Turn the digital pot (Source Adjustment Knob) to scroll through each T/C type.
  - 5) Press the STORE/SCROLL pushbutton to select (Steady) or deselect (Flashing) T/C types to add to the T/C list.
  - 6) Continue turning the digital pot to review the selections. Press STORE/SCROLL pushbutton to change any selections.
  - 7) Turn the 422 off, place DIP Switch 2 down & replace the 4 corner screws.

## CONNECTIONS

The Model 422 has connections for both miniature thermocouple connectors and for direct thermocouple wires. It is essential for accurate calibration that thermocouple wire is used to connect the Model 422 to the device being calibrated. Miniature or subminiature thermocouple connectors with thermocouple wire allow for the easiest connection. Different size thermocouple connectors may be used with an adaptor of the same thermocouple type. Copper wires, Copper connectors or Copper adaptors are not recommended as they will cause errors in cold junction compensation. Copper is used only for millivolt applications.



### OVER RANGE/UNDER RANGE

OVER  
UNDER

Out-of-range temperatures are indicated by OVER and UNDER on the display. If out-of-range is displayed during READ mode check for proper connections and T/C type.

### TURN-ON

MAX -8.8.8.8.8 °F  
HI LO BAT OVER READ SOURCE mV  
MIN

Each time the Model 422 is turned on, the LCD will display all segments for about 1 second. It then displays the currently selected thermocouple type for approximately 3 seconds. The currently selected temperature scale of °C or °F will then display for about 3 seconds. Depending on the configuration, from 1 to 14 T/C types, millivolts or °C or °F may be selected during the thermocouple turn-on mode.

1) Move the power switch to SOURCE or READ

2) All segments on the LCD are turned on during self test

3) The display will indicate the selected T/C type for 3 seconds. Repeatedly press or press and hold the SCROLL pushbutton to change to the desired T/C type (based on configuration).

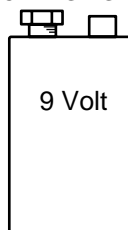
4) The display will indicate the selected temperature scale for 3 seconds. Press the SCROLL pushbutton to switch between °C & °F (based on configuration).

If a single T/C type, fixed °C or fixed °F have been selected, the user prompts for these selections will be skipped during turn-on.

The three "QUIK-CHEK" temperature values will be the same as previously stored. Each time a different T/C type is selected, the three "QUIK-CHEK" values for that type will be recalled.

Hint: The Model 422 will automatically convert the temperatures in memory between °F and °C. For example, if 212.0°F is stored in HI and the Model 422 is switched to °C, 100.0°C will be displayed.

### CHANGING BATTERY



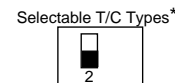
Low battery is indicated by BAT on the LCD Display. Approximately 10 Hours of operation remain before the LCD goes blank and the Model 422 shuts itself down. Turn the 422 off, remove the four corner screws and lift the unit out of the case. The battery is fastened to the bottom printed circuit board and is easily removed. Replace screws and turn on when ready to use.

## CONFIGURING OPERATING MODES

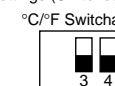
### (Setting DIP Switches)

- 1) Turn the Model 422 OFF
- 2) Remove the 4 corner screws and lift faceplate assembly out of the case
- 3) Set the DIP switches for your options as diagrammed below

Note: °C/°F selection is the default for shipments in the U.S.A. °C for all other countries.



\*Factory Settings (Switches 1 and 2 Down)



- 1 Factory Setting — USA
- 2 Factory Setting — All other countries

## OPERATING INSTRUCTIONS

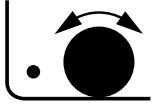
### SOURCE MODE (Millivolt output or Simulate T/C temperatures)

#### SOURCE



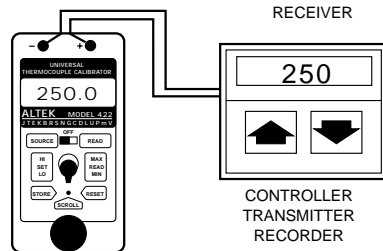
STORE ● RESET

#### OUTPUT

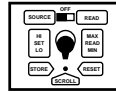
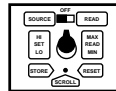


- 1) Set up the Model 422 for the correct T/C type and temperature scale (°C or °F)
- 2) Disconnect the input wires from the device to be calibrated or checked
- 3) Connect the Model 422 to the device to be calibrated, being careful to observe proper polarity & T/C type
- 4) Adjust the digital pot to the desired output value

Whenever SOURCE mode is selected the word SOURCE will appear on the LCD display. To change the output value, turn the speed sensitive digital pot. Turning the pot slowly will cause a gradual change in the output. A faster change will occur when the pot is turned faster. This function operates in all three output positions (HI, SET & LO).



#### STORE



- 1) Switch to HI or LO
- 2) Turn the digital pot to desired value
- 3) Press the STORE/SCROLL pushbutton. The LCD will flash once to show that the value was saved

If a value is in the SET position and you want that value stored in HI or LO, press and hold the STORE/SCROLL pushbutton while moving the switch to HI or LO. Then release the STORE button.

#### "QUIK-CHEK"



Any time you need a stored value just throw the "QUIK-CHEK" switch. Any value in the T/C range may be stored in HI & LO. The Model 422 remembers the HI, LO and SET values for all T/C types (45 memories) and millivolts for you with the power on or off. Each time a different T/C type is selected, the latest three "QUIK-CHEK" values for that type will be recalled.

#### OVERLOAD

The Model 422 will indicate OVER and blank the digits on the display when the output leads have been shorted or when the device being calibrated requires more than 10mA.

### READ MODE (MEASURE THERMOCOUPLES)

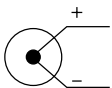
#### READ



OFF

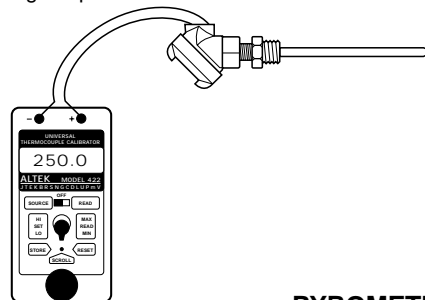
STORE ● RESET

#### INPUT



- 1) Set up the Model 422 for the correct T/C type and temperature scale (°C or °F)
- 2) Disconnect the wires from the thermocouple to be read or checked.
- 3) Connect the Model 422 to the sensor, being careful to observe proper polarity & T/C type
- 4) Display present reading, Maximum or Minimum temperatures

Whenever READ mode is selected the word READ will appear on the LCD. The Model 422 can measure temperatures for all T/C types with resolutions of 0.1° and 1°. The display is updated twice per second to continuously track fast moving temperatures.

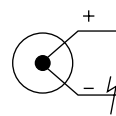


#### MIN/MAX



To read the Maximum or Minimum temperature since INPUT mode was entered, simply switch to MAX or MIN. The value will appear on the LCD along with the word MAX or MIN. The MAX/MIN values are automatically updated and may be viewed at any time without disturbing the other values. Pressing the RESET/SCROLL pushbutton will transfer the present temperature into both MAX and MIN and will update them as the measured temperature changes.

#### OPEN THERMOCOUPLES



The Model 422 checks for open or high resistance thermocouples. Open or burned out T/Cs are indicated by "— — — —" on the display. Temperatures out of range for the T/C TYPE selected will be indicated by OVER and UNDER on the display.

### PYROMETER CALIBRATION

Some thermocouple input pyrometers and controllers operate on the D'Arsonval meter movement principle. Millivolts from the thermocouple input drive a low resistance coil directly. For example, a coil may have a typical resistance of 60 ohms. Since the pyrometer resistance is so low, resistance of the input thermocouple leads must be taken into account. Pyrometers of this type have fixed or adjustable series resistance which corrects for lead length resistance.

To use the Model 422 to drive low resistance loads:

- 1) Disconnect the sensing thermocouple leads at the thermocouple head.
- 2) Connect leads from the Model 422 to the extension wires going to the pyrometer, using the screw connectors in the head. (If the sensing thermocouple sheath is within 1/4 to 2 times the length of the Model 422 lead length, the error due to resistance will be negligible).
- 3) Set the temperatures to be used for calibration per the recommendation of the pyrometer manufacturer.

If the thermocouple head cannot be accessed:

- 1) Determine the installed length of extension wire between the head and the pyrometer.
- 2) Select thermocouple extension wire of the same type, wire size and length as the installed wire between the head and the pyrometer to make up a calibrating wire.
- 3) Replace the active thermocouple extension wire with the calibrating wire at the pyrometer terminals.
- 4) Connect the other ends of the calibrating wire to the Model 422 and calibrate the pyrometer.

Note: A resistor of the same ohm value as the wire between the head and the pyrometer may be used in series with one lead instead of a length of calibrating wire. Make certain that both input and output leads to the resistor are the same temperature.

## SPECIFICATIONS

(Unless otherwise indicated, specifications are in  $\pm\%$  of span @ 23°C)

### GENERAL

GENERAL ACCURACY:  $\pm 0.007\%$  of 200 millivolt Span @ 23°C  
COLD JUNCTION COMPENSATION: Built-in for specified thermocouple type, characterized to T/C curve  
COLD JUNCTION TEMPERATURE EFFECT: Within 0.05° per °C change in ambient temperature over operating range  
OPERATING TEMPERATURE RANGE: -5 to +140°F (-20 to +60°C)  
STORAGE TEMPERATURE RANGE: -22 to +175°F (-30 to +80°C)  
RELATIVE HUMIDITY: 10 to 90%, non-condensing  
ZERO STABILITY: Included in Cold junction effect  
WARM UP TIME: 1 Minute to full rated accuracy  
OVERLOAD PROTECTION: 120 volts AC/DC for 30 seconds on connecting leads, in any mode  
BATTERY LIFE: 9 Volt Alkaline: Nominal 40 hours  
LOW BATTERY: "BAT" indication on LCD at 7 Volts nominal, approximately 10 hours left. Batteries should be removed when storing the unit >3 months.  
REFERENCE DRIFT: <10 PPM/°C

OVERALL SIZE: 2 1/2 x 2 5/8 x 5 1/8 inches (63.5 x 66.7 x 130 mm)  
WEIGHT: 10.9 oz. (0.31kg)  
CARRYING CASE: Included, zippered with belt loop and shoulder strap

### SOURCE MODE

OUTPUT IMPEDANCE: <0.1 ohms  
SOURCE CURRENT: up to 8 mA (drives 80mV into 10 Ohms)  
OUTPUT NOISE: <4 microvolts p-p for frequencies of 10 Hz or below  
OVERLOAD: Indicates OVER and blanks digits on the display

### READ MODE

INPUT IMPEDANCE: >10 Megohms  
OPEN THERMOCOUPLE DETECTION: 450 millisecond check pulse.  
Nominal threshold, 10 K Ohms. Displays "— — —" for open circuit  
NORMAL MODE REJECTION: 50/60 Hz, 50 dB  
COMMON MODE REJECTION: 50/60 Hz, 120 dB

Specifications subject to change without notice

## RANGES & ACCURACIES

Based on  $\pm(0.008\%$  of Reading + 0.006 Millivolts)

T/C TYPE	°C RANGE	ACCURACY	°F RANGE	ACCURACY	T/C MATERIAL	ISA/ANSI COLOR	T/C TYPE	°C RANGE	ACCURACY	°F RANGE	ACCURACY	T/C MATERIAL	ISA/ANSI COLOR
<b>J</b>	-210.0 TO -180.0	$\pm 0.3^\circ$	-346.0 TO -292.0	$\pm 0.5^\circ$	+IRON	WHITE	<b>N</b>	-230.0 TO -180.0	$\pm 1.0^\circ$	-382.0 TO -292.0	$\pm 1.8^\circ$	+NICHROSIL	ORANGE
	-180.0 TO -50.0	$\pm 0.2$	-292.0 TO -58.0	$\pm 0.4$	-CONSTANTAN	RED		-180.0 TO -50.0	$\pm 0.5$	-292.0 TO -58.0	$\pm 0.9$	-NISIL	ORANGE
	50.0 TO 500.0	$\pm 0.1$	-58.0 TO 932.0	$\pm 0.2$	JACKET	BLACK		-50.0 TO 1100.0	$\pm 0.2$	-58.0 TO 2012.0	$\pm 0.4$	JACKET	ORANGE
	500.0 TO 1200.0	$\pm 0.2$	932.0 TO 2192.0	$\pm 0.4$				1100.0 TO 1300.0	$\pm 0.3$	2012.0 TO 2372.0	$\pm 0.5$		
<b>K</b>	-230.0 TO -100.0	$\pm 0.6^\circ$	-382.0 TO -148.0	$\pm 1.1^\circ$	+CHROMEL®	YELLOW	<b>G (W)</b>	100.0 TO 150.0	$\pm 1.2^\circ$	212.0 TO 302.0	$\pm 2.2^\circ$	+Tungsten	WHITE
	-100.0 TO 1050.0	$\pm 0.2$	-148.0 TO 1922.0	$\pm 0.4$	-ALUMEL®	RED		150.0 TO 400.0	$\pm 0.8$	302.0 TO 752.0	$\pm 1.4$	-W26/Re	RED
	1050.0 TO 1371.1	$\pm 0.3$	1922.0 TO 2500.0	$\pm 0.5$	JACKET	YELLOW		400.0 TO 1700.0	$\pm 0.4$	752.0 TO 3092.0	$\pm 0.7$	JACKET	WHITE/BLUE
<b>T</b>	-260.0 TO -200.0	$\pm 1.0^\circ$	-436.0 TO -328.0	$\pm 1.8^\circ$	+COPPER	BLUE	<b>C (WS)</b>	1700.0 TO 2320.0	$\pm 0.7$	3092.0 TO 4208.0	$\pm 1.3$		
	-200.0 TO -50.0	$\pm 0.5$	-328.0 TO -58.0	$\pm 0.9$	-CONSTANTAN	RED		-1.1 TO 1500.0	$\pm 0.5^\circ$	30.0 TO 2372.0	$\pm 0.9^\circ$	+W5/Re	WHITE
	-50.0 TO 0.0	$\pm 0.2$	-58.0 TO 32.0	$\pm 0.4$	JACKET	BLUE		1500.0 TO 1900.0	$\pm 0.6$	2372.0 TO 3452.0	$\pm 1.1$	-W26/Re	RED
<b>E</b>	0.0 TO 400.0	$\pm 0.1$	32.0 TO 752.0	$\pm 0.2$				1900.0 TO 2100.0	$\pm 0.7$	3452.0 TO 3812.0	$\pm 1.3$	JACKET	WHITE/RED
								2100.0 TO 2320.0	$\pm 0.9$	3812.0 TO 4208.0	$\pm 1.6$		
	-240.0 TO -200.0	$\pm 0.4^\circ$	-400.0 TO -328.0	$\pm 0.7^\circ$	+CHROMEL®	PURPLE	<b>D</b>	-1.1 TO 50.0	$\pm 0.6^\circ$	30.0 TO 122.0	$\pm 1.1^\circ$	+W3/Re	WHITE
	-200.0 TO -100.0	$\pm 0.2$	-328.0 TO -148.0	$\pm 0.4$	-CONSTANTAN	RED		50.0 TO 1400.0	$\pm 0.4$	122.0 TO 2552.0	$\pm 0.7$	-W25/Re	RED
<b>R</b>	-100.0 TO 850.0	$\pm 0.1$	-148.0 TO 1562.0	$\pm 0.2$	JACKET	PURPLE		1400.0 TO 1800.0	$\pm 0.5$	2552.0 TO 3272.0	$\pm 0.9$	JACKET	WHT/YEL
	850.0 TO 1000.0	$\pm 0.2$	1562.0 TO 1832.0	$\pm 0.4$				1800.0 TO 2320.0	$\pm 0.9$	3272.0 TO 4208.0	$\pm 1.6$		
	-18.3 TO 250.0	$\pm 1.2^\circ$	-1.0 TO 482.0	$\pm 2.2^\circ$	+Pt/13Rh	BLACK	<b>P</b>	-217.8 TO -150.0	$\pm 0.6^\circ$	-360.0 TO -238.0	$\pm 1.1^\circ$	+Pd55/Pt31/Au14	YEL
	250.0 TO 750.0	$\pm 0.6$	482.0 TO 1382.0	$\pm 1.1$	-PLATINUM	RED		-150.0 TO -50.0	$\pm 0.4$	-238.0 TO -58.0	$\pm 0.7$	-Au65/Pd35	RED
<b>S</b>	750.0 TO 1600.0	$\pm 0.5$	1382.0 TO 2912.0	$\pm 0.9$	JACKET	GREEN		-50.0 TO 1000.0	$\pm 0.2$	-58.0 TO 1832.0	$\pm 0.4$	JACKET	BLACK
	1600.0 TO 1767.8	$\pm 0.6$	2912.0 TO 3214.0	$\pm 1.1$				1000.0 TO 1395.0	$\pm 0.3$	1832.0 TO 2543.0	$\pm 0.5$		
	-18.3 TO 100.0	$\pm 1.2^\circ$	-1.0 TO 212.0	$\pm 2.1^\circ$	+Pt/10Rh	BLACK	<b>L</b>	-200.0 TO -50.0	$\pm 0.2^\circ$	-328.0 TO -58.0	$\pm 0.4^\circ$	+IRON	RED
	100.0 TO 400.0	$\pm 0.8$	212.0 TO 752.0	$\pm 1.4$	-PLATINUM	RED		-50.0 TO 500.0	$\pm 0.1$	-58.0 TO 932.0	$\pm 0.2$	-CONSTANTAN	BLUE
<b>B</b>	400.0 TO 1700.0	$\pm 0.6$	752.0 TO 3092.0	$\pm 1.1$	JACKET	GREEN		500.0 TO 750.0	$\pm 0.2$	932.0 TO 1382.0	$\pm 0.4$	JACKET	BLUE
	1700.0 TO 1767.8	$\pm 0.7$	3092.0 TO 3214.0	$\pm 1.3$									
	315.6 TO 550.0	$\pm 1.8^\circ$	600.0 TO 1022.0	$\pm 3.2^\circ$	+Pt/30Rh	GREY	<b>U</b>	-200.0 TO -75.0	$\pm 0.3^\circ$	-328.0 TO -103.0	$\pm 0.5^\circ$	+COPPER	RED
	550.0 TO 900.0	$\pm 1.1$	1022.0 TO 1652.0	$\pm 2.0$	-Pt/6Rh	RED		-75.0 TO 100.0	$\pm 0.2$	-103.0 TO 212.0	$\pm 0.4$	-CONSTANTAN	BROWN
<b>DIN COLORS</b>	900.0 TO 1150.0	$\pm 0.7$	1652.0 TO 2102.0	$\pm 1.3$	JACKET	GREY		100.0 TO 600.0	$\pm 0.1$	212.0 TO 1112.0	$\pm 0.2$	JACKET	BROWN
	1150.0 TO 1820.0	$\pm 0.6$	2102.0 TO 3308.0	$\pm 1.1$									

CHROMEL® and ALUMEL® are registered trademarks of Hoskins Manufacturing Company.

mV -99.999 TO 99.999 mV  $\pm(0.008\%$  of Reading +0.006 millivolts)

PLATINEL® is a registered trademark of Engelhard Corporation.

### WARRANTY

Our equipment is guaranteed against defective material and workmanship (excluding batteries) for a period of three years from date of shipment. Claims under guarantee can be made by returning the equipment prepaid to our factory. The equipment will be replaced, repaired or adjusted at our option. The liability of Altek is restricted to that given under our guarantee. No responsibility is accepted for damage, loss or other expense incurred through sale or use of our equipment. Under no condition shall Altek be liable for any special, incidental or consequential damage.

### OTHER PRODUCTS

Altek designs and manufactures fast, accurate instruments for measurement, generation and simulation of virtually every process control signal. Consult our factory directly or contact your local stocking representative to order precise, low cost Milliamp Calibrators, Voltage Sources, Direct Thermocouple Sources, RTD Simulators and Frequency Sources. Altek also produces calibrators for custom ranges and unique applications. Additional models and ranges are frequently added to the Altek instrument family to meet all of your critical calibration requirements. Altek products are made in the USA.

### ORDERING INFORMATION

#### MODEL 422

Types J, K, T, E, R, S, B, N, G, C, D, P, L, U & mV

Included with each Model 422 are:

Carrying Case (Part No. 09-3782)

NIST Traceable Certificate and 3 Year Warranty

### OPTIONAL ACCESSORIES

#### PLUG IN WIRE KITS

Contains T/C Wires, 1 Meter long, terminated at one end with a miniature T/C connector.

MODEL KIT-1 (Types J, T, E, K)

MODEL KIT-2 (Types B, R/S, K)

Contact factory for additional T/C Types

### AVAILABLE FROM:

Contact:  
Industrial Process Measurement, Inc.  
3910 Park Avenue, Unit 7  
Edison, NJ 08820  
732-632-6400  
support@instrumentation2000.com  
http://www.instrumentation2000.com